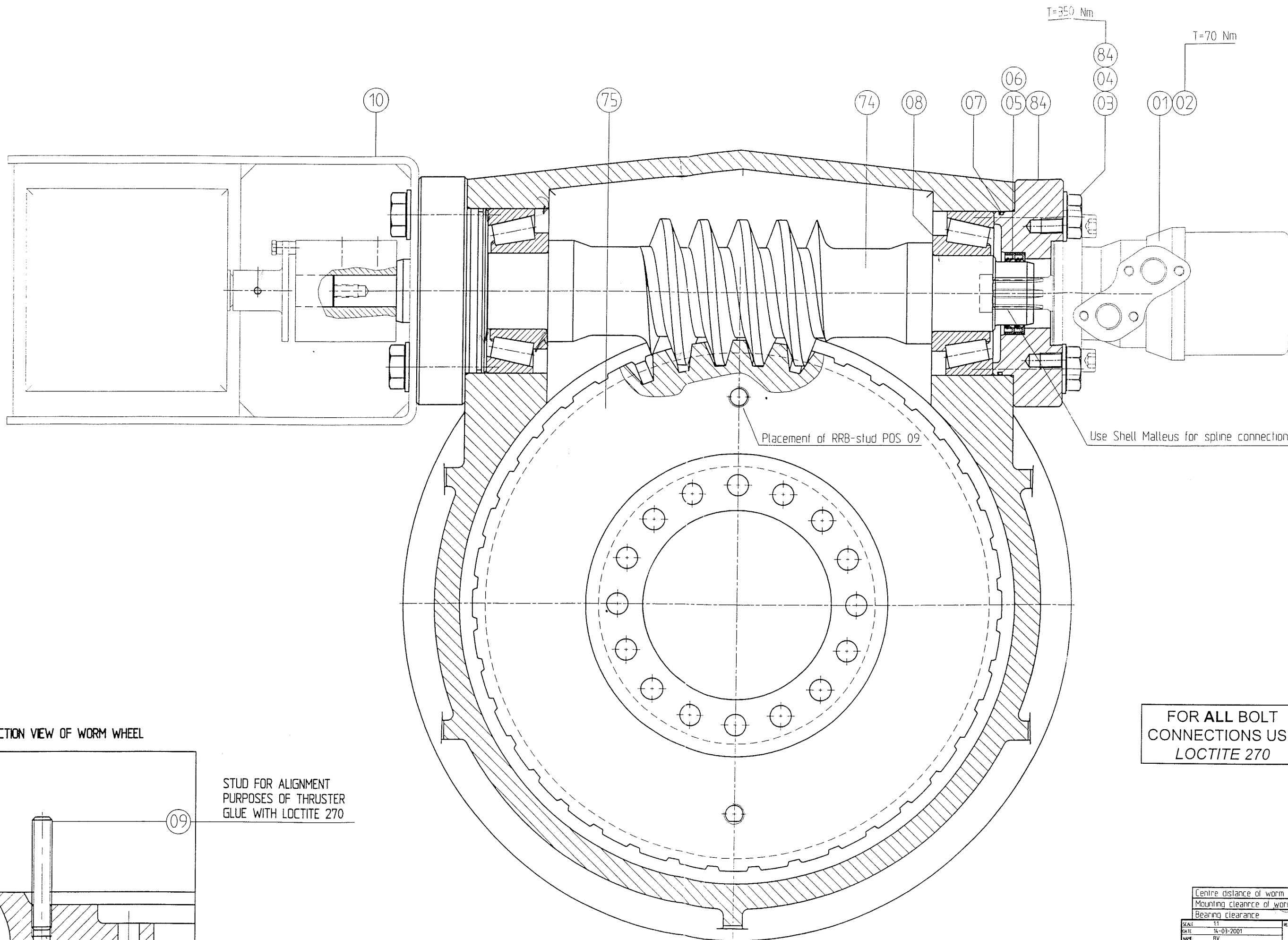
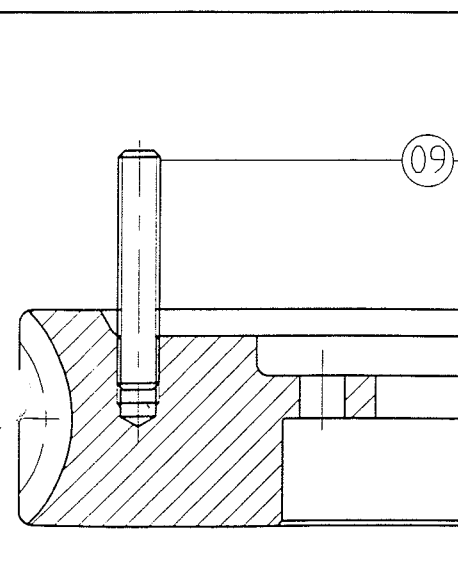




SECTION VIEW OF WORM WHEEL



STUD FOR ALIGNMENT
PURPOSES OF THRUSTER
GLUE WITH LOCTITE 270

FOR ALL BOLT
CONNECTIONS USE
LOCTITE 270

Centre distance of worm set	2475 mm nominal
Mounting clearance of worm teeth	0.22 - 0.34 mm
Bearing clearance	0 mm

SCALE	1:1	REMARKS	
DATE	14-03-2001		
NAME	BV		
CHECKED	DVT		
MATERIAL		PAINT SYSTEM	
WEIGHT			
TITLE: <i>Steering section assembly</i>			
STEERING SECTION ASSEMBLY 2475			
THRUSTER SYSTEMS		A0 0650z40000	